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Research Paper

Design of Monophasic Spike-Exponential Waveform for Functional Electrical Stimulator Based on Pulse Width Modulation

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Abstract: The Functional Electrical Stimulator design using monophasic spike-exponential waveform was proposed and described in this study. The monophasic square waveform has benefit in generating an action potential, but it could cause side effects such as toxic caused by the electrode polarization. The square waveform signal which the frequency and pulse width could be modulated was manipulated to be the monophasic spike-exponential waveform. Transformer OT240 was applied at the end of the FES system part and functioned as a voltage amplifier and DC signal isolator. On every frequency range between 5–100 Hz, the 16 peak voltage stages with the lower limit of 45 Volt and an upper limit of 400 Volt was arranged to obtain VRMS value in each stage. Characterization result shows that the produced waveform was monophasic spike-exponential with the narrow pulse width ($t_{1/2} = 7 \mu s$) and VRMS in the maximum frequency and peak voltage was 8.99 Volt. This study showed that the designed FES had high VP and low VRMS, thus, it could be concluded that this FES system design could be a candidate for its application.

Keywords: Functional Electrical Stimulation, Medical Rehabilitation, Monophasic Spike-Exponential Waveform, Pulse Width Modulation.

1 Introduction

FUNCTIONAL Electrical Stimulation (FES), compared to conventional therapy, is a technology that potentially providing more efficient, cost-effective therapy, enabling more frequent practice of movement and increased motivation [1]. It works based on artificial muscular contraction induced by a train of electrical stimuli [2, 3]. It applies low-stage electrical

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current in few milli-amperes either to the nerves control that muscles nerves or directly over the motor endplate [4]. This electrical stimulation facilitates the reorganization of neuromuscular activity [5] and augments the neuronal excitability of sensory motor cortex [6, 7], also recover motor function [8-9]. It is shown as one of the most effective therapeutic modalities for improving voluntary movement in many kinds of disease supported by clinical studies such as stroke [10–12]; ankle foot injury [13]; hemiplegia [14]; denervated human muscle [15]; and hypertonicity [16]. On the other hand, the outcome of FES-based rehabilitation still involves some manual assistance by a physiotherapist to perform functional task concurrently with the application of electrical stimulation [17, 18].

The intensity stimulation of FES is delivered as the waveform of electrical current pulses, which are defined as a function of the total charge transferred to the muscle which depends on pulse duration, amplitude, and frequency [19, 20]. Pulse duration is also known as pulse width or the stimulus time per cycle, while the current amplitude is the peak current value in the phase delivered by each pulse, both produce the amount of ionic flow to trigger action potentials that control the

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strength of muscle contraction[21, 22]. Stimulation frequency is also called the pulse rate, another important feature of electrical stimulation, controls the type of muscle contraction and the amount of produced [23]. Some numbers have shown the different application of each pulse parameter on clinical assessment [24-26]. Thus, three kinds of waveform parameter are together combined and need to be set to determine the success of therapy [27].

Due to the better action potential generation, monophasic is better than others [28]. Monophasic square is the most common waveform that has been already applied clinically and gives a satisfying result in any kinds of FES therapy [29-31]. However, monophasic square has some side effects, such as electrode corrosion that can be toxic [28], skin burns, muscle fatigue, and tissue damage during its polarization [32, 33] and those are caused by the high root mean square voltage (VRMS). In square waveform, the value of peak voltage (VP) is similar to VRMS. Therefore, the square waveform is undesirable because the severity of its side effects will be higher when the VP is higher. Whereas the high VP is needed due to the successful therapy. Thus, stimulated signal modulation is needed to obtain the optimum intensity and pulse parameter setting, while at the same time, preventing its side effects [33-36].

In this study, we present the design of monophasic spike-exponential waveform FES which has a relatively narrow pulse width. The advantage of the monophasic spike-exponential waveform is having less VRMS than VP, resulting in smaller root mean square current (iRMS). In order to control the big peak voltage of the monophasic spike-exponential waveform, pulse-width modulation is applied by using an occupied microcontroller. Direct current (DC) signal block is used to ensure that there is no polarization around the electrode.

2 Methods

2.1 Block Diagram

In this system, the generation of the monophasic spike-exponential waveform is begun within the generation of square wave signal which is pulse width and frequency can be controlled by pin 9 on Arduino UNO. Schmitt trigger is applied to ensure that the square wave signal is perfectly generated. In order to obtain the signal that can control the voltage amplifier circuit in form of the controllable transformer by the power transistor, the output of the Schmitt trigger is connected to the current amplifier. Besides the voltage amplifier, the transformer can be functioned as DC signal isolator. The transformer's output will be controlled by the voltage controller. Voltage controller consists of a voltage divider circuit in which each output voltage connected to the relay driver and multiplexer circuit control which one of driver relay is active. Arduino UNO controls the voltage stage which increases every two seconds by pin 10. Once the voltage stimulus matched with the therapeutic needs, press the push button that connected to pin A0 to lock then start the therapy process. The block diagram system of FES is shown in Fig. 1.

2.2 Instrumental Design

The square pulse width is controlled in order to obtain the desired amplitude of the monophasic spikeexponential waveform. In this design, the desired amplitude is 400 Volt generated by controlling the pulse width, so that each frequency has a different square pulse width.

Based on the electrical circuit we used in this study, in order to generate the narrow pulse width of the monophasic spike-exponential waveform, notably, the perfect square exponential is needed. Schmitt trigger is applied to ensure that the perfect square waveform signal was generated. In this design, the NAND logic gate is applied together with the Schmitt trigger. Thus, the applied combination of these two components gives simplicity than using the others, where other components are still needed. The circuit schematic of FES which can generate monophasic spike-exponential waveform is shown in Fig. 2.

In order to get the generated small current from NAND and Schmitt trigger, a $47K\Omega$ resistor is used, resulting in guaranteed endurance and stability. On the other hand, it can be done because Darlington of the current amplifier transistor arrangement doesn't need bigger current on transistor's base, thus the Darlington circuit in this system can be also called as a current amplifier. The OT240 voltage amplifier will be controlled by two NPN transistors in the Darlington circuit. In order to amplify the voltage, the transformer OT240 will be functioned as a step-up transformer. The



Fig. 1 The block diagram system of FES.



Fig. 2 a) Circuit schematic of FES that generates a monophasic spike-exponential waveform, and b) Relay driver circuit of FES.

OT240 transformer is functioned as both voltage amplifier circuit and DC signal isolator. Researchers have shown that isolating DC signal can help to prevent polarization, thus the safety body can be guaranteed [28, 37]. Sixteen resistors are installed serially on the OT240 transformer output which is functioned as a voltage divider, where each output voltage is connected to the relay. The relay driver circuit is shown in Fig 3. The multiplexer is used to control relay driver, thus, it can be determined which one the active relay is. 3-bit of IC CD4051 multiplexer is used and it controls the 8 different sequences. 4-bit multiplexer can be obtained by combining two IC CD4051 multiplexer and controlling the voltage stage (high and low) on pin INH, A, B, and C, resulting in the production of 16 sequences. The truth table of 4-bit multiplexer by combining two IC CD4051 is shown as Table 1.

2.3 Data Retrieving

All signal parameters are measured using an oscilloscope (Atten ® Instruments AT 7340 40MHz),

including signal form, amplitude (VP), frequency (f), and half-life $(t_{1/2})$. The same oscilloscope is also used

 Table 1 Truth table of 4-bit multiplexer by combining two IC CD4051.

Input States				"ON" Channel (s)	Voltage
INH	А	В	С	On Channel (S)	Stage
0	0	0	0	Ch ₁ 0	0
0	0	0	1	Ch ₁ 1	1
0	0	1	0	Ch ₁ 2	2
0	0	1	1	Ch ₁ 3	3
0	1	0	0	Ch ₁ 4	4
0	1	0	1	Ch ₁ 5	5
0	1	1	0	Ch ₁ 6	6
0	1	1	1	Ch_17	7
1	0	0	0	Ch ₂ 0	8
1	0	0	1	Ch ₂ 1	9
1	0	1	0	Ch ₂ 2	10
1	0	1	1	Ch ₂ 3	11
1	1	0	0	Ch ₂ 4	12
1	1	0	1	Ch ₂ 5	13
1	1	1	0	Ch ₂ 6	14
1	1	1	1	Ch ₂ 7	15

Note: Ch10–Ch17 are output channel in the IC CD4051 (1) and Ch20 – Ch27 are output channel in the IC CD4051 (2).

to measure the output voltage stability. The stability test is done by using 15 $k\Omega$ of the resistor which is applied in the electrode.

2.4 Body Resistance Measurement

The measurement of body resistance was performed on 5 volunteers at acupuncture meridian and nonacupuncture point with a distance of 5 cm and 10 cm. there were 5 replications of this measurement. The measurement at acupuncture meridian was at urinary bladder meridian. Fig. 3 showed the reference point at acupuncture meridian and non-acupuncture point. The yellow circle at Fig. 3 was the reference point for body resistance measurement. At acupuncture meridian, the reference point was BL48 and at non-acupuncture point, the reference point was on the right of acupuncture point with a distance of 5 cm.

3 Results and Discussion

This FES system design begins with the signal square which is generated by controlling Arduino UNO's timer/counter port, so both pulse width and frequency can be desirably controlled. In order to achieve this system requirement, the square waveform signal modulation is applied and called as PWM, so this design does not need the DAC circuit. Generating 400 Volt monophasic spike-exponential waveform VP can be achieved by controlling PWM on each frequency. On the other hand, every voltage controller on each frequency is given the same value VP. The PWM value on each frequency is shown in Fig. 4.

The FES system design is conditionally staged, it can start from lower to higher voltage stage, so the



Fig. 3 The reference point position for body resistance measurement.

stimulation voltage can be adjusted according to the needs of patients. Thus, the patient who is under electrical stimulation can feel the comfort with no pain. Voltage controller of this FES is controlled by the 4-bit multiplexer, so the 16 voltage stages with the lower limit of $V_P(1) = 45$ Volt and an upper limit of $V_P(16) =$ 400 Volt are obtained. Fig. 5 shows the increasing voltage on each stage. The stimulation voltage is expected to be approximately 200 Volt, so between $V_P(6) = 197$ to $V_P(11) = 224$ Volt, the voltage increasing needs to be smoothed. Overall, the adjustment of the voltage increasing on every stage is required because there are only 16 stages in this FES system design. In order to determine every VRMS stage on each frequency, the FES voltage output is arranged. Thus, it can be predicted how much FES iRMS is used.

Fig. 6 shows the waveforms produced by FES. Based on this image, it can be proven that the system design has succeeded in producing a monophasic spikeexponential waveform. These waves are more desirable



Fig. 4 The graph of required PWM value at each frequency to achieve $V_P = 400$ Volt.



Fig. 5 Stage of voltage increment for each amplitude (VP).

as output from FES due to higher VP and lower VRMS production. The reason behind this can be explained through the physical concept of electric waves. Basically, electrical stimulation therapy is giving stimulation from the electrical current train from the stimulator to the patient's body [2, 3]. During the electrical stimulation, iRMS is proportional to its VRMS and inversely proportional to the resistance or impedance of the human body [38]. In order to increase the therapy effectiveness, high voltage stimulation (in the meaning of its potential differences) is required. Besides, to fulfill the medical safety standard, the value of iRMS must be less than 5 mA [39].

In order to fulfill the therapy requirements, the monophasic spike-exponential waveform is chosen as the output signal, due to its high VP and at the same time, low iRMS. In other words, the VP of the monophasic spike-exponential waveform is higher than VRMS. The mathematical equation of monophasic spike-exponential waveform voltage between t = 0 until t = T is described as

$$V_E(t) = V_P e^{-\lambda t} \tag{1}$$

where λ is a constant that represents the voltage exponential decreasing. The magnitude of exponential root means square voltage signal can be described as:





Fig. 6 The generated monophasic spike-exponential waveform of designed FES as shown using 5 Volt/div, X10 probe with a) 2 ms/div, and b) 10 μs/div. c) The illustration of monophasic spike-exponential waveform unit characteristics.

$$V_{RMS}^{2} = \frac{1}{T} \int_{0}^{T} V_{p}^{2} e^{-2\lambda t} dt$$
(3)

$$V_{RMS}^2 = \frac{V_P^2}{2\lambda T} \left(1 - e^{-2\lambda T} \right) \tag{4}$$

$$V_{RMS} = \frac{V_P}{\sqrt{2\lambda T}} \sqrt{1 - e^{-2\lambda T}}$$
(5)

Completely, the unit characteristic of monophasic spike-exponential were illustrated in Fig. 6(c). An important quantity on exponential function is half-life ($t_{1/2}$). Half-life can be described as the begin time (t = 0) until the reached time that the voltage value becomes a half from the beginning voltage. The relation between λ and $t_{1/2}$ can be described as:

$$\frac{V_P}{2} = V_P e^{-\lambda t_{V2}} \tag{6}$$

$$\lambda = \frac{0.693}{t_{1/2}} \tag{7}$$

Substituting λ on (7) to the (5), Eq. (8) can be obtained

$$V_{RMS} = \frac{V_P}{\sqrt{1.386(T/t_{1/2})}} \sqrt{1 - e^{-1.386(T/t_{1/2})}}$$
(8)

 $T >> t_{1/2}$ cause VRMS becomes

$$V_{RMS} = \frac{V_P}{1.177} \sqrt{\frac{t_{1/2}}{T}}$$
(9)

Equation (9) is substantial in the study about FES using monophasic spike-exponential waveform because it clearly represents how VRMS corresponds. The stage arrangements of the stimulation voltages give advantage on knowing VRMS on each stage so that iRMS can be obtained when the impedance value of the patient's body [40] between two electrodes is known. In this study, the impedance on the body surface between the two electrodes is assumed to be $15-20 \text{ k}\Omega$ [41]. Based on the characteristic result showed in Figure 6, the $t_{1/2}$ of FES on the frequency of 5-100 Hz is 7 µs. On the other hand, at the highest frequency of 100 Hz and the maximum V_P of 400 Volt, the VRMS is obtained as 8.99 Volt. The FES output current of around 0.6 mA is still far below the human pain threshold, which is 5 mA [39], thus the FES designed in this study can be classified as safe, not harmful, and comply the medical regulations. The monophasic spike-exponential waveform has a very narrow pulse width, so it can reduce the risk of muscle fatigue [42-44]. Every stage of VRMS on each frequency is shown in Fig. 7.

In clinical practice, therapy using FES [45, 46] is done by applying two electrodes on the patient's body [47, 48]. The FES flows electrical current from the positively charged electrode to the negatively charged electrode. Thus, potential differences (V) are induced between two FES electrodes and therefore increasing the potential energy (Ep) of charged particle (q) on the patient's body. It has been well-known that there are many kinds of ions in the human body [38] that has the electrical function as the electrically charged particle and has a certain mass (m) which is always moved [38]. The increasing electrical potential energy on the particle has a speed increasing potency (u) of electrically charged particle's movement. Due to the constant particle charge and mass, the change of particle movement speed is proportioned with the given potential roots square difference.

The mechanism of the speed increase of charged particle movement speed can be explained using electrical force concept. Potential differences between two points separated by a distance (d) causing electrical field generation (E = V/d). Charged particle q which is in influenced electrical field E, has the electric force by the amount of F = qE. Electric force gives particle movement acceleration effect (a = F/m), thus particle movement acceleration is proportional to the electric potential differences that are given and inversely proportional to the differences between the two applied electrodes.





Due to the testing on each frequency, which is done by 1-minute measurement for 30 minutes, the created FES system design has good voltage stability which were shown in Fig. 8 Every minute measurement which is done by applying 15K Ω assessment shows that the FES peak voltage is stable due to the 400 Volt peak voltage. The FES system design with this monophasic spike-exponential waveform output is already able to show VRMS at each frequency and stage. This FES system design needs to be improved by adding a system of the body's impedance measurement between two electrodes, so the iRMS that flow directly to the body can be determined. As a result, the appropriate therapeutic dose can be obtained.

The measurement of body resistance was performed at acupuncture meridian and non-acupuncture point based on Fig. 3 with a distance of 5 cm and 10 cm. the result of this measurement was shown in Fig. 9. Fig. 9 showed that the distance between two linear electrodes was correlated to the body resistance. The further the



Fig. 9 The body resistance of 5 volunteers (A, B, C, D, and E) at acupuncture meridian and non-acupuncture point with a distance of 5 cm and 10 cm.

distance, the bigger the resistance. Besides that, the resistance value at the acupuncture meridian was lower than the non-acupuncture point.

The use of FES for stimulating the nervous stem through tripolar cuff electrodes could cause delay in muscle fatigue. Thus, the design of hyperpolarization pulse with ramp structure at the pulse termination could the Anode-Break Excitation prevent (ABE) ABE electrophysiological phenomenon. is an phenomenon in which the neurons fire the action potential as a response towards hyperpolarization current termination. So, FES with Monophasic Spike-Exponential waveform would be beneficial if it is used to stimulate the nervous stem directly. Because of that, the stimulator output impedance, heart rate amplitude resolution, and the resistance used as the load could be suitable with that waveform. Muscle activation that is induced by non-physiological had a crucial demarcation which was the decrease of contraction and tendency to have muscle fatigue. By using functional electrical stimulator, the muscle fatigue could be reduced and improve the output by tailoring the parameters of the stimulation. It is important for patient safety and the success of the treatment to determine the stimulation settings. Several parameters hat should be taken into account are the frequency, duty cycle, ramp time, pulse width, pulse pattern, intensity, and the desired muscle group [34].

Another study of FES showed that the skin resistance on the acupuncture point could be higher or lower compared to the surrounding area. The acupuncture point might be have a specific temporary electrical properties. Kramer et al (2009) study mentioned that most of the acupuncture point did not show a change in electrical skin resistance [49].

4 Conclusion

FES system design which has been made can generate the monophasic spike-exponential waveform with the frequency between 5-100 Hz which has an advantage of narrow pulse width ($t_{1/2} = 7\mu s$). It can prevent muscle fatigue because of high VP but small VRMS, so that small iRMS will be generated. It makes FES system design safe to be used because in the highest frequency (100 Hz) and VP (400 Volt), iRMS is generated by the value of 0.6 mA or under the medical safety standard. Besides that, FES system is applied by output voltage controller of stages arrangement. Thus every VRMS stages on each frequency can be measured, so the iRMS value flown to the body can be easily predicted. Moreover, this system has good output voltage stability, so this FES can be applied clinically as a medical rehabilitation tool due to its effective, safe, and comfortable application.

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